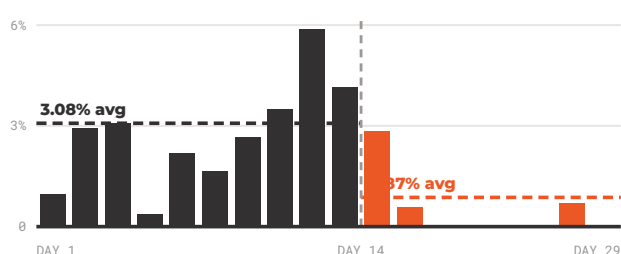


FROM RELY PRODUCTION RECORDS

Numbers you can act on are how the next sort gets smaller.

Every figure here came out of a live containment. So did every decision underneath it.

PARTS INSPECTED 368,136 Counted at box level	BOXES 574 Each with its own fallout record	REJECT RATE 2.19% 8,065 parts	PALLETS RELEASED 13 Across 7 days	LOTS 28 Traced individually
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CONTAINMENT RECORD — AND WHAT IT TELLS YOU		IDENTIFIERS REMOVED · RELATIVE DAYS																																	
REJECT RATE BY SORT DAY  WHAT THIS TELLS YOU The rate ran 3.08% for the first thirteen days and 0.87% after. Four of the last six sort days found nothing at all. Something upstream changed around day fourteen — and this is how you know the fix took hold, and when the sort can stop.	PALLET RELEASE LOG AND CADENCE <table> <tr> <th>DAY</th><th>PALLETS</th><th>RELEASED</th><th>SINCE LAST</th></tr> <tr> <td>02</td><td>1</td><td>9,626</td><td>—</td></tr> <tr> <td>03</td><td>1</td><td>20,576</td><td>1 day</td></tr> <tr> <td>07</td><td>1</td><td>25,301</td><td>4 days</td></tr> <tr> <td>08</td><td>1</td><td>25,422</td><td>1 day</td></tr> <tr> <td>13</td><td>3</td><td>74,898</td><td>5 days</td></tr> <tr> <td>20</td><td>5</td><td>126,853</td><td>7 days</td></tr> <tr> <td>29</td><td>1</td><td>25,920</td><td>9 days</td></tr> </table> WHAT THIS TELLS YOU Frequent small releases early to keep the line running and build safety stock. Larger, less frequent releases once there was enough, to drive down logistics cost.	DAY	PALLETS	RELEASED	SINCE LAST	02	1	9,626	—	03	1	20,576	1 day	07	1	25,301	4 days	08	1	25,422	1 day	13	3	74,898	5 days	20	5	126,853	7 days	29	1	25,920	9 days		
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SOURCE: RELY BOX-LEVEL SORTATION RECORDS, ONE CONTAINMENT EVENT, 574 BOXES. CUSTOMER, PART, LOT AND WORK-ORDER IDENTIFIERS REMOVED. CALENDAR DATES SHOWN AS RELATIVE DAYS. REJECT RATE BY SORT DAY IS A COMPUTED DAY TOTAL ACROSS ALL LOTS RUNNING THAT DAY.

A number tells you what happened. A record tells you what to stop paying for.

Reporting is not the paperwork after the sort. It is what ends the next one.

START HERE

Ask what our daily report would tell you.

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RELY
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QUALITY CONTAINMENT | SORTATION | INSPECTION | TESTING |
REWORK | RECLAMATION