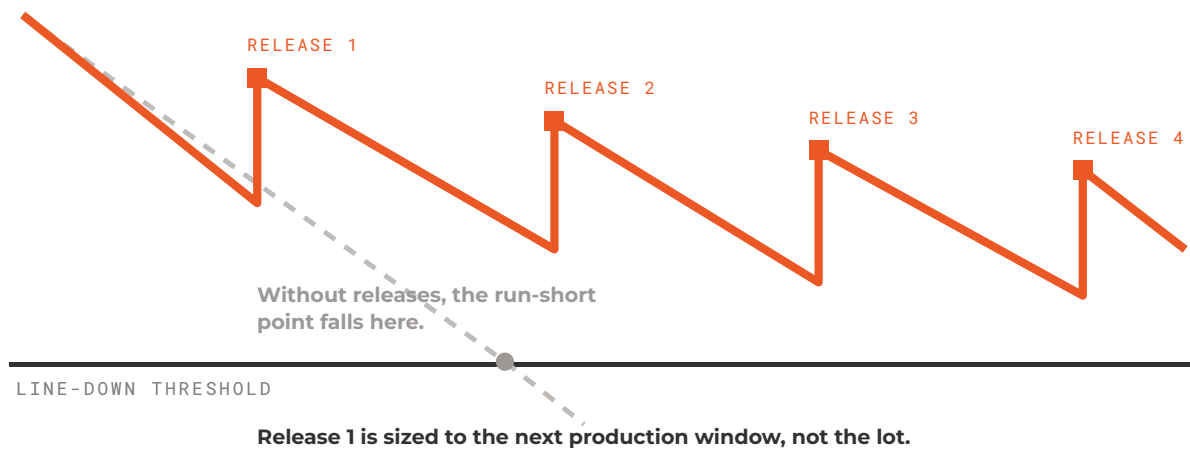


FOR MATERIALS, PLANNING AND SCHEDULING

A completed sort on Friday doesn't help a line that needs parts on Tuesday. **Release to the run-out. Not the finish date.**

Containment should be planned against production consumption, not the vendor's completion schedule.



TODAY

CONTAINMENT CONTINUES

ILLUSTRATIVE RELEASE MODEL. TIMING AND QUANTITIES ARE REPRESENTATIVE, NOT A SPECIFIC CUSTOMER'S DATA.

Known-good on hand

What production can actually build with now.

Usage rate

How fast certified inventory is consumed.

Suspect quantity

How much material is currently held.

Run-short time

When production crosses the line-down threshold.

The first certified release should move when it changes the production outcome, **not when the entire lot is finished.**

The line does not care when the sort ends. It cares when the next certified parts arrive.

START HERE

Send us known-good on hand, usage rate, suspect quantity and run-short time.

We'll build the release cadence around production.

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RELY
CONTRACT MANUFACTURING

QUALITY CONTAINMENT | SORTATION |
INSPECTION | TESTING | REWORK |
RECLAMATION