

FOR ENGINEERING LEADERSHIP

Engineering should define the boundary. It should not have to **run the sort**.

Your engineers should spend their time on root cause and corrective action, not individual part calls, staffing questions and pallet counts.

Engineering / Quality owns

- Acceptance criteria and specification
- Measurement method
- Boundary samples / known limit conditions
- Disposition authority
- Root cause and corrective action

RELY owns

- Work-instruction build around the approved criterion
- Operator training and certification
- Staffing and supervision
- Inspection / test execution
- Material control and count reconciliation
- Daily data / reporting
- Batched escalation of ambiguous conditions

One ambiguous part should not create one engineering interruption. **RELY holds uncertain material and batches the decision points for review.**

Define it once. **Execute it consistently.**

Keep engineering on the problem that ends the containment.

START HERE

Send the criteria, measurement method and boundary samples.

We'll build the execution plan.

262.276.0050 · RELYCM.COM

RELY
CONTRACT MANUFACTURING

QUALITY CONTAINMENT | SORTATION | INSPECTION |
TESTING | REWORK | RECLAMATION