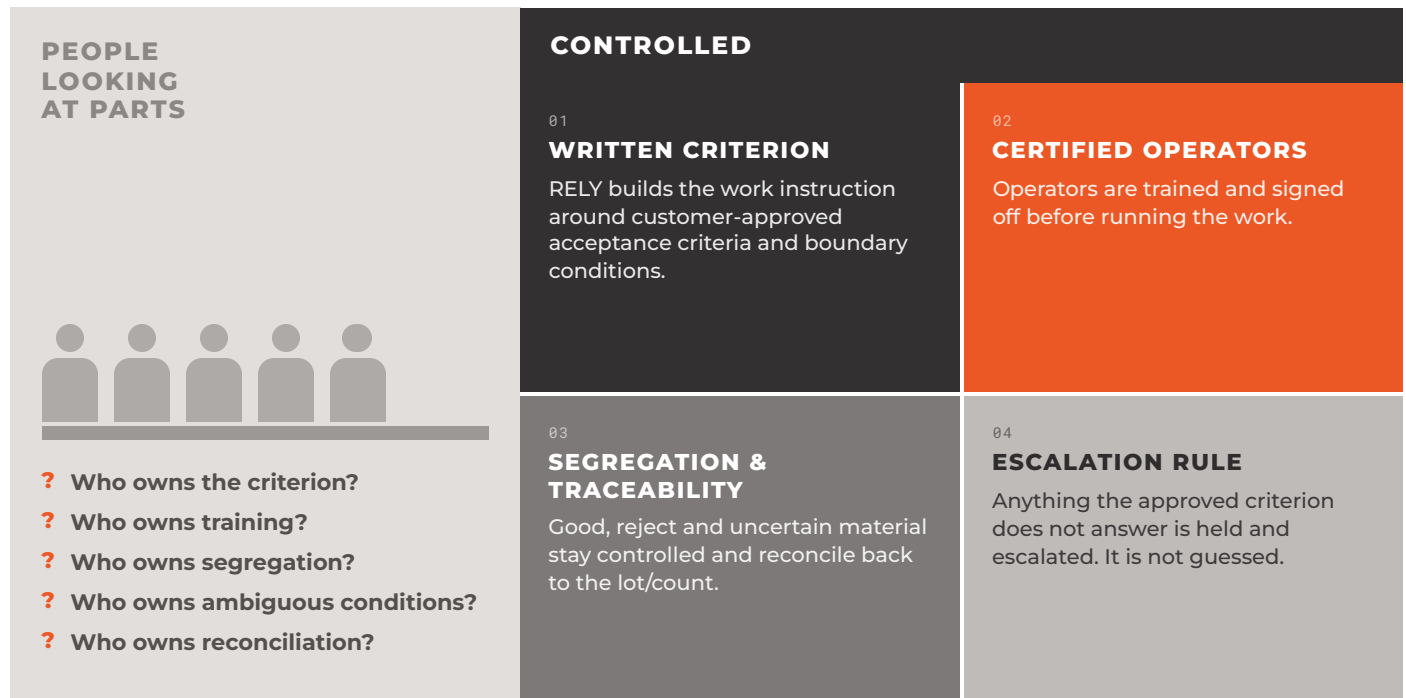


FOR QUALITY LEADERSHIP

# Twenty inspectors without one criterion is twenty versions of "good."

Containment is not headcount. It is a control system that makes every operator apply the same decision to every part.



Temp labor can put bodies at a table. **RELY builds and runs the operating system around them.**

**A crew you have to stand over is a crew you are still running.**

START HERE

## Send us the reject criteria.

We'll show you the control plan before the first part is touched.

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