

ON-SITE KITTING & PACKAGING · TWO SHIFTS · CONSUMER FOOD-STORAGE SETS

Delays squeezed the window. Two shifts held the retail dates.

Upstream delays compressed the schedule, then a labeling requirement was added mid-run. **RELY ran and supervised on-site kitting across two shifts, built the new label into production, and held the delivery timeline.**

ONE KIT = 4 BOWLS + 4 MATCHING LIDS



1ST SHIFT · RELY LEAD

2ND SHIFT · ITS OWN RELY LEAD

■ INSIDE THE CUSTOMER'S FACILITY

SCHEMATIC · NOT A PRODUCT PHOTO

132,115

KITS ASSEMBLED ON-SITE*

7,040

KITS IN ONE DAY, ACROSS
TWO SHIFTS*

Held

DELIVERY TIMELINE,
AFTER A LABEL WAS
ADDED MID-RUN

*RELY PRODUCTION RECORDS, JAN 13 TO JUN 10, 2026: 35 RECORDED PRODUCTION DAYS, INCLUDING VALIDATION RUNS. CUSTOMER NOT NAMED.

START HERE

What packaging work is competing with your core production?

Tell us where the work is backing up. Let's look at one defined on-site or off-site program.

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PACKAGING

The window shrank. The requirements kept moving.

A Wisconsin injection molder needed four-bowl, four-lid food-storage kits packed inside its own facility for a consumer brand's retail program. **Upstream delays used most of the schedule before full-rate kitting.**

01 HOW RELY HELD THE DATES		JAN TO JUN 2026	
01 STOPPED AND STARTED Paused and restarted on the customer's schedule as components arrived.	02 ADDED THE LABEL Walked placement and labor first, then built the audit label into the running line.	03 VALIDATED, THEN RESTARTED A 1,120-kit labeled run passed audit before full-rate restart.	04 RAN TWO SHIFTS Added a 2nd shift with its own RELY lead when the window compressed.

The requirements moved. RELY moved with them.

02 MANAGED WORK, NOT ADDED HEADCOUNT		INSIDE THE CUSTOMER'S FACILITY	
01	SUPERVISION ON BOTH SHIFTS A RELY lead on each shift, with a RELY production manager supporting execution.	02	THE KIT ITSELF Four bowls and four matching lids per carton, then downstream packaging.
03	VALIDATION AND RESTART Validation runs into production, including the audited labeled restart.	04	TWO-SHIFT OUTPUT 44,135 kits produced on two-shift days, with the labeled process running on both shifts.
05	LINE REVIEW Identified where equipment, materials and pallet handling slowed output, and recommended fixes.	06	SHARED GAINS On this program, RELY passed efficiency gains back to the customer as the line got faster.

FULL PROGRAM · JAN 13 TO JUN 10, 2026	
132,115 kits assembled	1,056,920 bowls and lids (8 per kit)
31,518 kits, highest recorded week	35 recorded production days

THE OUTCOME

The brand's retail timeline held.

Highest recorded day: 7,040 kits across two shifts. The added label did not extend the delivery timeline.

SOURCE: RELY INTERNAL PROGRAM RECORDS. PRODUCTION DAYS ARE RECORDED DAYS, NOT CONSECUTIVE CALENDAR DAYS. CUSTOMER NOT NAMED. RESULTS REFLECT THIS PROGRAM ONLY AND ARE NOT A STANDARD LEAD-TIME OR CAPACITY COMMITMENT.

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