

4.4m

PARTS SORTED
IN 2025

Sixteen suppliers. Sixteen chances to shut your line down.

One nonconforming lot from an overseas supplier. One line stoppage at your dock. That mismatch starts at \$30,000 an hour.

WHAT RELY DOES

RELY activates within **4 hours of being copied on a supplier NCR** — taking over supplier communication, custody of the nonconforming lot, and the sort itself, wherever it's sitting.

4.4m+

PARTS SORTED IN 2025

5-7

CONCURRENT SUPPLIER SORTS
AT ANY TIME

223

SHIPMENTS TO CUSTOMER
FACILITY BILLED TO SUPPLIER

8,000+

CUSTOMER HOURS RECLAIMED
IN 2025

HOW TO START

Send us your next supplier NCR.

01

The part and the defect

02

Supplier and origin

03

Quantity affected

04

Facility and dock

05

Who approves release

262.276.0050 · RELYCM.COM · MENOMONEE FALLS, WI

Reactive supplier sorting does not survive **supplier no. 3**

Sixteen global suppliers. Two production facilities. Parts failing incoming inspection or tripping in-line equipment faults at automated scale — with no dedicated resource to sort, hold, and communicate against it.

01 THE ESCALATION

BEFORE A DEDICATED THIRD-PARTY SORT

01

LOT SHIPS NONCONFORMING

A supplier lot fails incoming inspection or trips an in-line equipment fault.

02

YOUR TEAM GETS PULLED

Production staff stop to sort, hold and chase the supplier instead of running the line.

03

INVENTORY AND PAPERWORK PILE UP

Nonconforming stock becomes carrying cost while RMA coordination stalls.

04

THE LINE GOES DOWN

Unresolved supplier quality reaches OEM line-down penalties — up to \$30,000 an hour.

ONE BAD LOT

\$30,000 AN HOUR

02

WHAT RELY COVERS

16 SUPPLIERS · ASIA, EUROPE, N.A.

01

Incoming inspection and sortation: visual, dimensional (micrometers, calipers, custom gauges), electrical (hipot, surge, continuity, resistance), functional

02

Supplier NCR response within 4 hours, owning all supplier communication and RMA coordination

03

In-transit interception — product intercepted ocean, air or ground before it reaches your dock

04

Multi-stage reclamation and rework without cross-contamination

05

Secondary services coordinated — finishing, machining, rust preventative — on one consolidated invoice

06

Daily and weekly reporting with lot-level traceability by failure mode, photographed for supplier corrective action

30+

SKUS IN ROTATION — SOLENOIDS, COILS, FASTENERS, METAL & PLASTIC

4 hrs

AVERAGE RESPONSE TIME ON A SUPPLIER NCR

16

GLOBAL SUPPLIERS UNDER ACTIVE MANAGEMENT

2

CUSTOMER FACILITIES COVERED CONCURRENTLY

What started as a two-week onsite proof of concept now runs 99% at RELY.
RELY handles the trucking both ways.

START HERE

Send us your next supplier NCR. We're on it in 4 hours.

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