

172m

PARTS INSPECTED
AND CONTAINED

Your containment
program is **one**
person deep.

When he left, the sorting stopped for two months. Nobody could say what had been certified.

WHAT RELY DOES

RELY runs containment as a **program, not a phone call** — part-family pricing, failure-mode reporting, revision-controlled work instructions, and a shared channel your quality team answers in the same day.

172m+

PARTS INSPECTED SINCE 2023

4.1m

DEFECTS CAUGHT AND
CONTAINED

34

CATALOG SKUS UNDER
CONTAINMENT

1.25m

PARTS IN A SINGLE DAY

HOW TO START

Send us **one part family** and its reject criteria.

01

Parts under containment

02

Failure modes to catch

03

Volume per week

04

Who sets criteria

05

Exit conditions

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Reactive sorting does not survive **a resignation**

An entire year of work booked against six family-level buckets, called in job by job. When the internal contact left, production went to zero for two consecutive months.

01 FROM PHONE CALLS TO PROGRAM

OCT 2023 - PRESENT

01

AD HOC

Sort requests called in job by job. No schedule, no part-level pricing, no reporting.

ONE PERSON'S PHONE

02

SINGLE POINT FAILS

The internal contact leaves. Two months with no production at all.

03

SPONSORSHIP

Relaunched on real part numbers with the Director of Quality owning it.

04

PROGRAM

Banded pricing, failure-mode reporting, controlled work instructions, shared channel.

AN AUDITABLE PROGRAM

EVERY LOT, PHOTOGRAPHED

Posted by part and lot, each image captioned by failure mode. Answered same day.

AUDITED BY THE END CUSTOMER

Their audit team asked to see the sorting floor and was on site the next day.

SORTATION FLOOR AT VOLUME · RELY, MENOMONEE FALLS, WI

02 WHAT THE PROGRAM INCLUDES

UP TO 29 SKUS CONCURRENTLY

01

Tiered pricing by fallout band, so a difficult mold is not a monthly negotiation

02

Shared channel with photo evidence captioned by failure mode

03

Controlled scrap tracker reporting fallout by named defect

04

Revision-controlled work instructions for every part number

05

285 associates trained to criteria across 1,030 work orders

06

Parts released off containment as they stabilize

On an escape, we stopped production the next morning and retrained the floor with sign-off. You should expect that of a containment partner.

START HERE

Send one part family. We will price it.

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