

THIRD-PARTY SORTATION & CONTAINMENT · INJECTION MOLDING

When the hold area became a second production problem, **RELY** took it over.

The problem was not finding defects. It was clearing held material **fast** enough without pulling qualified people off production.



100% VISUAL INSPECTION · CONFORMING BINNED, REJECTS SEGREGATED

ONSITE, RELY QUALITY CELL

5.2m+

PIECES OF HELD MATERIAL
DISPOSITIONED

91.1%

RETURNED TO USABLE
INVENTORY

148

MRB EVENTS ABSORBED IN
7 MONTHS

24 hrs

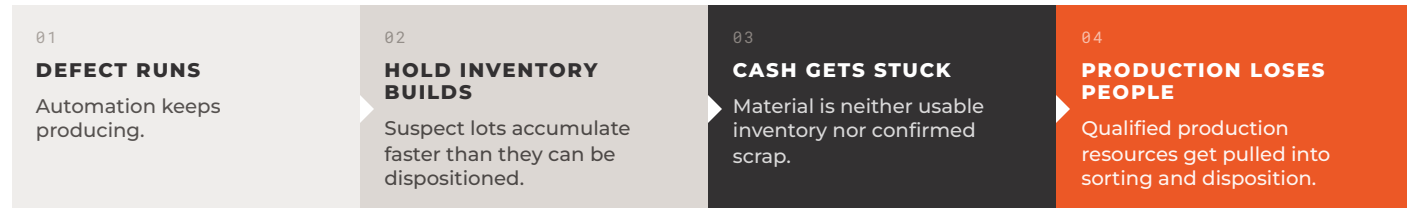
MEDIAN MRB CLOSURE

What the hold queue was **really costing**

A highly automated molding operation is efficient right up to the moment a defect requires human judgment. Then the constraint stops being machine capacity and **starts being your best people.**

HOW IT COMPOUNDED

OBSERVED ACROSS 148 MRB EVENTS



The hold area had quietly become **another production department.**

WHAT RELY ACTUALLY OWNED

ONSITE, AT RELY, OR BOTH

- | | |
|--|---|
| <p>01 WORK THE HOLD QUEUE</p> <p>Sort, inspect, trim, clean, rework and verify suspect material against defined criteria.</p> | <p>02 CONTROL THE MATERIAL</p> <p>Weighing, box verification, relabeling, repackaging and lot segregation.</p> |
| <p>03 COMPLETE THE DISPOSITION</p> <p>Release conforming material, identify scrap by serialized box and close the MRB.</p> | <p>04 UPDATE THE SYSTEM LIVE</p> <p>Counts, failure mode and disposition entered directly against the work order as the sort runs.</p> |
| <p>05 MAINTAIN TRACEABILITY</p> <p>Lot-level records of quantity, failure mode and disposition by MRB.</p> | <p>06 ABSORB THE SURGES</p> <p>When onsite capacity was not enough, work moved to RELY. One 324,000-piece cavity sort was moved through in a week.</p> |

SORT IN PROGRESS · DISPOSITION ENTERED LIVE



LIVE DISPOSITION. NO SECOND SYSTEM.

Counts, failure mode and disposition were entered directly against the work order while the sort ran. No paper tally waiting to be keyed in two days later.

THE PART YOU DON'T HAVE TO MANAGE

When the onsite lead turned over, we covered it.

RELY's supervisor stepped into the role immediately and built in a **full week of overlap at our cost.** The customer's team never had to cover the gap.

[START HERE](#)

Send us one hold tag.

We'll scope the work and show you what we would take off your team's plate.