

2,400+

SUBASSEMBLIES
PRODUCED PER MONTH

Tripling sales meant losing your best assemblers to subassembly, not production.

Every subassembly built offline was an experienced assembler pulled off your main line — at the exact moment demand was accelerating.

WHAT RELY DOES

RELY takes full ownership of subassembly production and component procurement — **turnkey builds, inventory visibility, and brand-level quality** — so your line keeps its people and its space.

2,400+

PARTS PRODUCED PER MONTH

2,000

SQ FT PRODUCTION SPACE
FREED

Lower

COST THAN INTERNAL BUILD

700

ASSEMBLY HOURS SAVED IN 3
MONTHS

HOW TO START

Send us **your next subassembly drawing.**

01

The subassembly and
BOM

02

Kit configurations
needed

03

Monthly volume

04

Component sourcing
needs

05

Quality checklist
requirements

262.276.0050 · RELYCM.COM · MENOMONEE FALLS, WI

Subassembly was quietly becoming a second production line.

A fast-growing water heater manufacturer was tripling sales without the facility space or internal bandwidth to scale — and subassembly work was consuming both.

01 THE CONSTRAINT

BEFORE A DEDICATED SUBASSEMBLY PARTNER

01

SALES TRIPLED

Growth accelerated faster than facility space or internal bandwidth could follow.

02

ASSEMBLERS GOT PULLED

Subassembly builds repeatedly pulled the most experienced people off the main line.

03

STORAGE DISAPPEARED

Subassembly workstations and staging crowded out higher-value production space.

04

SOURCING STALLED

The sourcing team spent unsustainable time procuring and expediting components instead of new business.

ONE SUBASSEMBLY

2,000 SQ FT RECLAIMED

INCOMING COMPONENTS

Staged, tagged, and traceable before kitting begins

COMPONENT STAGING · RELY SUBASSEMBLY CELL

02 WHAT RELY COVERS

21 KIT CONFIGURATIONS · 150+ COMPONENT SKUS

01

Full turnkey assembly: intakes, exhausts, condensate traps, elbows and more

02

Component procurement, relieving an overstretched supply chain team

03

Kits shipped crate-ready, complete with customer QC checklist

04

Prototype, production, and warranty subassemblies, owned end to end

05

Quality control for inherited raw material suppliers, with 8Ds shared on any issue

06

New prototype builds produced in less than a week

After 90 days, process improvement brought pricing below the customer's internal build cost. Phase 2 added control panel assembly.

START HERE

Send us your next subassembly drawing. We'll quote the kit.

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